

# Stainless Steel 2-Piece Duplex Swaging Sleeve (Domestic)

CATALOG (SKU) NUMBER: SLEEVE DUPLEX 2PC

- ESCO stainless steel duplex sleeves provide the quickest and simplest way to make strong swaged turnback eyes in wire rope.
- Duplex sleeves permit easy adjustment of eye size.
- Grommets, plain eyes and tight thumbed eyes can be made quickly and precisely every time without splicing or die changes.
- These swage sleeves are cast with the popular ESCO 40SS stainless steel, created specifically for swaging.
- High initial ductility allows ESCO stainless steel to flow evenly around the wire rope during swaging, for total gripping strength and extremely high crack and fracture resistance.
- During swaging, ESCO stainless steel hardens more than any other swaging steel to provide toughness, on-the-job durability and corrosion resistance.



SS Swage Duplex 2pc2



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SS Duplex Swage 2pc

## Product Specifications

| STAINLESS STEEL 2-PIECE DUPLEX SWAGE SLEEVE (DOMESTIC) |                         |                   |                |           |            |             |          |              |                         |
|--|-------------------------|-------------------|----------------|-----------|------------|-------------|----------|--------------|-------------------------|
| PART NUMBER  | WIRE ROPE DIAMETER (IN) | WEIGHT EACH (LBS) | DIMENSION (IN) |           |            |             |          |              |                         |
|  |                         |                   | BEFORE SWAGE   |           |            | AFTER SWAGE |          | BOX QUANTITY | USE ESCO SWAGE DIE SIZE |
|  |                         |                   | A (LENGTH)     | B (WIDTH) | C (HEIGHT) | A (LENGTH)  | DIAMETER |              |                         |
| 5108922  | 1/2                     | 0.20              | 1.0625         | .9375     | 1.3750     | 1.1250      | 1.0100   | 100          | 1/2IN OPEN CHANNEL      |
| 5108923  | 9/16                    | 0.30              | 1.2500         | 1.1875    | 1.6875     | 1.4375      | 1.2700   | 100          | 5/8IN OPEN CHANNEL      |
| 5103275  | 5/8                     | 0.30              | 1.0625         | 1.3125    | 1.8125     | 1.1875      | 1.2700   | 100          | 5/8IN OPEN CHANNEL      |
| 5108652  | 3/4                     | 0.50              | 1.1875         | 1.3750    | 2.1250     | 1.4375      | 1.5300   | 100          | 3/4IN OPEN CHANNEL      |
| 5103274  | 7/8                     | 0.70              | 1.3750         | 1.7500    | 2.5000     | 1.6250      | 1.7600   | 50           | 7/8IN OPEN CHANNEL      |



| STAINLESS STEEL 2-PIECE DUPLEX SWAGE SLEEVE (DOMESTIC) |       |      |        |        |        |        |        |    |                            |
|--|-------|------|--------|--------|--------|--------|--------|----|----------------------------|
| 5103264  | 1     | 1.00 | 1.5625 | 1.8125 | 2.7500 | 1.8125 | 2.0400 | 50 | 1IN<br>OPEN<br>CHANNEL     |
| 5103265  | 1-1/8 | 1.50 | 1.8750 | 2.0000 | 3.1875 | 2.1250 | 2.2600 | 30 | 1-1/8IN<br>OPEN<br>CHANNEL |
| 5104997  | 1-1/4 | 2.00 | 2.1250 | 2.3750 | 3.3750 | 2.5000 | 2.5100 | 20 | 1-1/4IN<br>OPEN<br>CHANNEL |
| 5105001  | 1-3/8 | 2.00 | 2.1250 | 2.3125 | 3.5625 | 2.5000 | 2.5100 | 20 | 1-1/4IN<br>OPEN<br>CHANNEL |
| 5104996  | 1-1/2 | 2.00 | 2.2500 | 2.5000 | 3.8750 | 2.6250 | 2.7000 | 20 | 1-1/2IN<br>OPEN<br>CHANNEL |